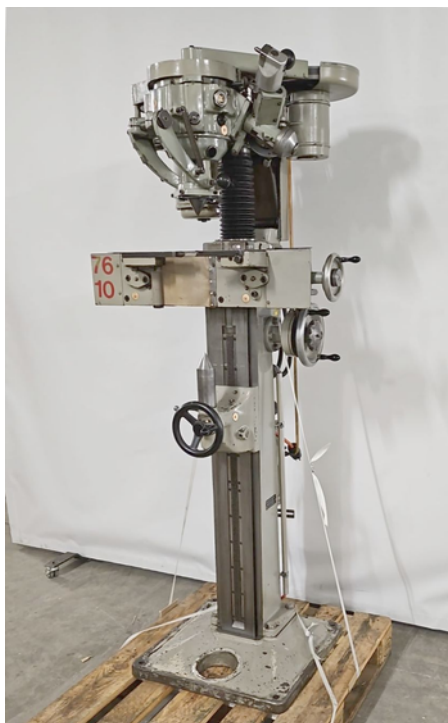


SAM 022938**TECHNICA Type ZSM 810**

Group	Centre grinder
Manufacturer	TECHNICA
Type	ZSM 810
Serial No.	59040
Year	1966



Min. work-piece diameter	8 mm
Max. work piece diameter	125 mm
Workpiece length min.	50 mm
Workpiece length max.	1100 mm
Table load max.	120 kg
Angle of the centre hole	60 °
Taper in centre hole min.	2 mm
max	50 mm
Grinding spindle diameter	32 mm
Grinding spindle speeds with:	
abrasive wheel 15 mm	45000 t/min
abrasive wheel 27 mm	22500 t/min
abrasive wheel 48 mm	13000 t/min
Motor capacity:	
grinding spindle	0.25 kW
planetary stroke	kW
Max. grinding head traverse	160 mm
Voltage	380 Volt
Overall dimensions machine:	
Length	1120 mm
Width	1070 mm
Height	1950 mm



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